

AE-04: Order Rastar Print (E. Peoria)

SAFETY FIRST

- Follow all Caterpillar facility safety standards when performing this task.

EQUIPMENT

- RASTAR Terminal
- Printer or plotter connected to the CAT network.

RESOURCES

- Build/repair ticket with the tool number on it.
- PX number of the tooling to be built or repaired.
- Passwords for logging on to the RASTAR processor.
- Engineering prints (if applicable)

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- 1. From the CAT Network screen (identified with a small icon of a man in the box at the lower left corner), type Z1C2 to access the RASTAR log-on screen.**
- 2. Enter the area log-on password.**
- 3. Enter <1> to access the DOCUMENT INDEX QUERY screen.**
 - Type in PX number, then press <ENTER>.
- 4. After determining the tooling class, press F9 for a screen that identifies which print category your job requires. The following information displays:**

Selected design class: _____

 - Type in the desired class number and press <ENTER>.

5. Access the list of needed prints.

- In most cases, the needed prints will be for class C tooling. Class A is for engineering prints.
- Type the class letter, <SPACE>, the PX number of the tooling (such as PX1033780), and <ENTER>. The RASTAR screen will appear listing all prints with that PX number, including the detail and modification prints (such as 001, 002, 003, etc.) in the SHEET column.
- Enter <P> in the select column next to the individual print you need.
- Enter <S> to view the print on-screen, if the terminal permits it.
- If you want all the detail and modification prints, type ALL in place of the first detail and modification number in the SHEET column, and press <ENTER>.
- Pick up the prints at the print plotter.

6. Press <PF3> to return to the main RASTAR screen.